SYNOCURE® 7715 S 60

GENERAL INDUSTRY

ARKEMA COATING RESINS

SYNOCURE® 7715 S 60 is an hydroxy acrylic resin to be crosslinked with polyisocyanates with

| Product Application details | good adhesion on different metallic and plastic substrates (steel, galvanitinplate, ABS, PVC, polyamide, etc.) SYNOCURE® 7715 S 60 is a resin specially designed for the formulation of vexhibiting a very fast drying in combination with aliphatic isocyanates. | , , |
|---------------------------------------|---|------------------------|
| Polymer Type | Solventborne Acrylic | |
| Sales Specifications | Solid Content at 125°C, % (ISO 3251) | 58 - 62 |
| | Viscosity at 25°C, mPa.s (Brookfield SC4-25/13R, 13.2s-1) (ISO 3219) | 2700 - 4600 |
| | Colour, Gardner scale (ISO 4630) | 1 max |
| | Acid value, mg KOH/g (ISO 2114) | 4 - 10 |
| Other Characteristics ¹ | Volatile Xylene : methoxypropanol acetate (3:2) | |
| | Flash point, °C (ISO 3679) | 24 |
| | Density / Specific Gravity at 20°C, g/ml (ISO 2811) | 1.02 |
| | Hydroxyl Content, % | 1.8 |
| | Note: Acid value and/or Hydroxyl value quoted relative to solid resin | |
| | 1 The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications | |
| Formulation Guidelines | SOLUBILITY SYNOCURE® 7715 S 60 is soluble in aromatic hydrocarbons, esters, ketor | nes and glycol ethers. |

Its solubility is limited in aliphatic hydrocarbons and alcohols.



| Product Safety | Please refer to the corresponding Safety Data Sheet. |
|-----------------------|--|
| Storage & Handling | SYNOCURE® 7715 S 60 should be stored indoors in the original, unopened and undamaged container, in a dry place at a temperature not exceeding 30°C. Exposure to direct sunlight should be avoided. In the above mentioned storage conditions the shelf life of the resin will be 12 months from the shipping date |

The statements, technical information and recommendations contained herein are believed to be accurate as of the date hereof. Since the conditions and methods of use of the product and of the information referred to herein are beyond our control, Arkema expressly disclaims any and all liability as to any results obtained or arising from any use of the product or reliance on such information; NO WARRANTY OF HERNES FOR ANY PARTICULAR PURPOSE, WARRANTY OF MERCHANTABILITY OR ANY OTHER WARRANTY, EXPRESSED OR IMPLIED, IS MADE CONCERNING THE GOODS DESCRIBED OR THE INFORMATION PROVIDED HEREIN. The information provided herein relates only to the specific product designated and may not be applicable when such product is used in combination with other materials or in any process. The user should thoroughly test any application before commercialization. Nothing contained herein constitutes a license to practice under any patent and it should not be construed as an inducement to infringe any patent and the user is advised to take appropriate steps to be sure that any proposed use of the product will not result in patent infringement. See SDS for Health & Safety Considerations.

Arkema has implemented a Medical Policy regarding the use of Arkema products in medical devices applications that are in contact with the body or circulating bodily fluids (http://www.arkema.com/en/social-responsibility/responsible-product-management/medical-device-policy/index.html) Arkema has designated medical grades to be used for such medical device applications. Products that have not been designated as medical grades are not authorized by Arkema for use in medical device applications that are in contact with the body or circulating bodily fluids. In addition, Arkema strictly prohibits the use of any Arkema products in medical device applications that are implanted in the body or in contact with bodily fluids or tissues for greater than 30 days. The Arkema trademarks and the Arkema name shall not be used in conjunction with customers' medical devices, including without limitation, permanent or temporary implantable devices, and customers shall not represent to anyone else, that Arkema allows, endorses or permits the use of Arkema products in such medical devices.

It is the sole responsibility of the manufacturer of the medical device to determine the suitability (including biocompatibility) of all raw materials, products and components, including any medical grade

Arkema products, in order to ensure that the final end-use product is safe for its end use; performs or functions as intended; and complies with all applicable legal and regulatory requirements (FDA or
other national drug agencies). It is the sole responsibility of the manufacturer of the medical device to conduct all necessary tests and inspections and to evaluate the medical device under actual end-use
requirements and to adequately advise and warn purchasers, users, and/or learned intermediaries (such as physicians) of pertinent risks and fulfill any postmarket surveillance obligations. Any decision
regarding the appropriateness of a particular Arkema material in a particular medical device should be based on the judgment of the manufacturer, seller, the competent authority, and the treating physician.

Arkema Coating Resins

420, rue d'Estienne d'Orves 92705 Colombes Cedex - France arkema.com - **arkemacoatingresins.com**

